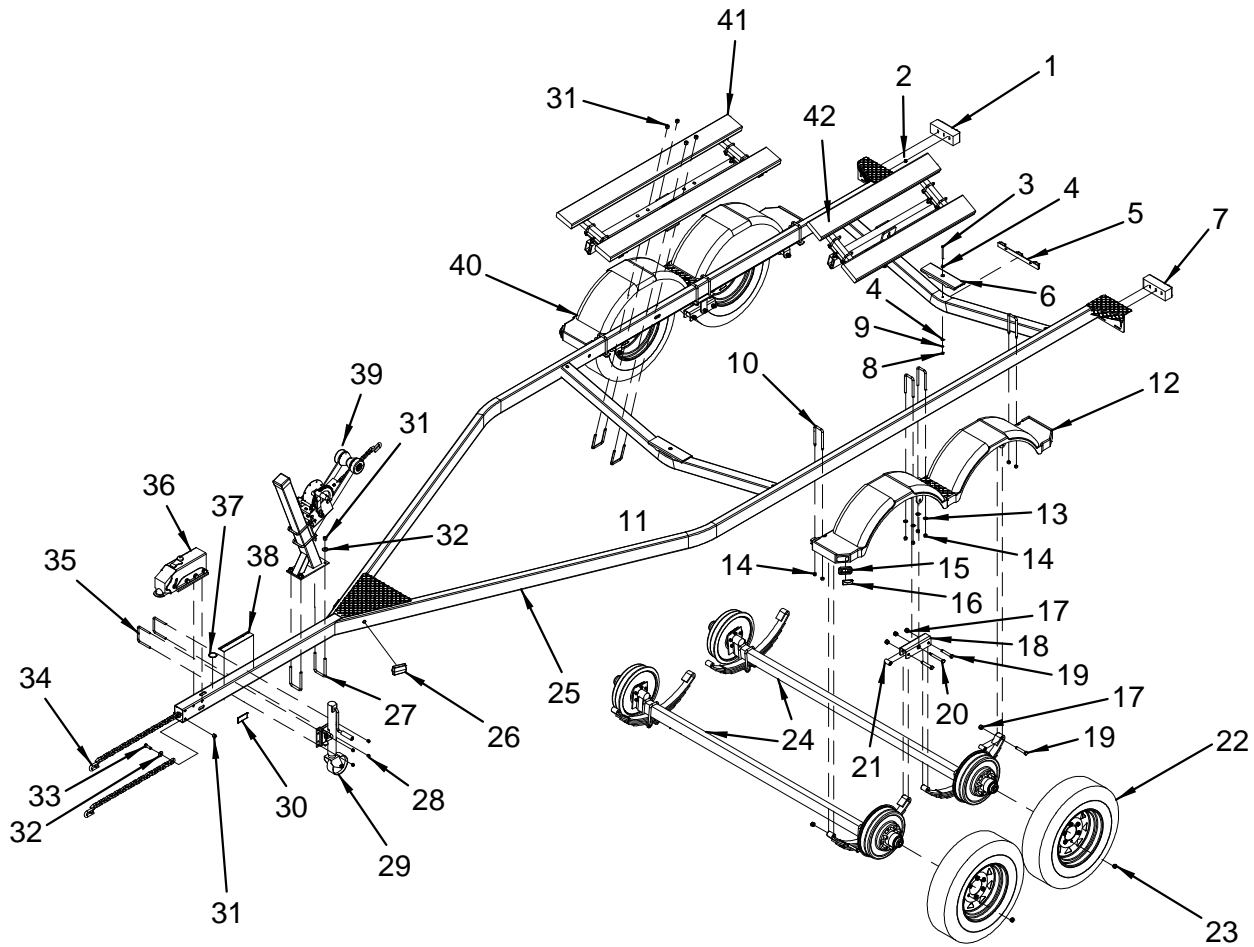


# **UST-6650-78**

**Complete Trailer..... Pg.1**

**Axles, Winches, Bunks, and Fenders..... Pg.3**

# TANDEM AXLE TRAILERS



OPTIONAL TRAILER

SEE "TANDEM AXLE TRAILER PARTS" SECTION FOR AXLE, WINCH, BUNK, FENDER ASSEMBLIES BREAKDOWN

NOTE: THERE MAY BE MORE THAN ONE VERSION OF THE REPLACEMENT PARTS AND/OR ASSEMBLIES FOR YOUR TRAILER

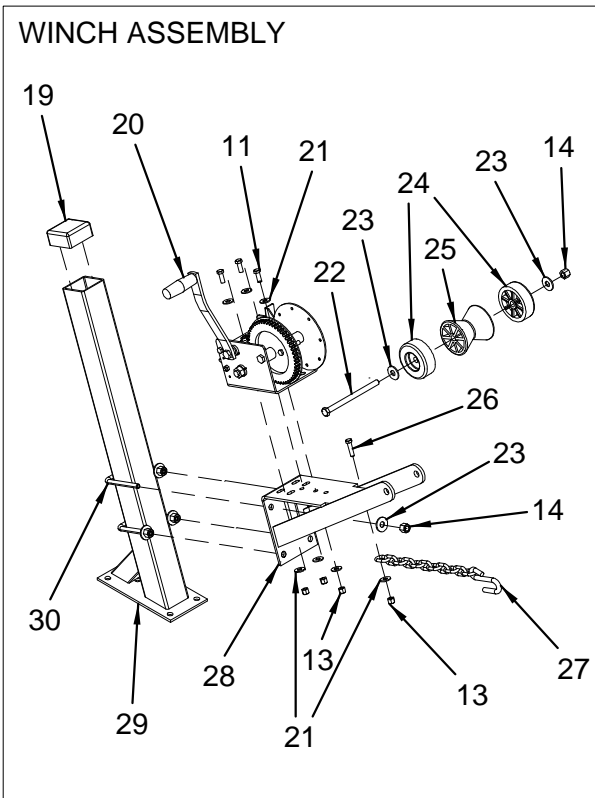
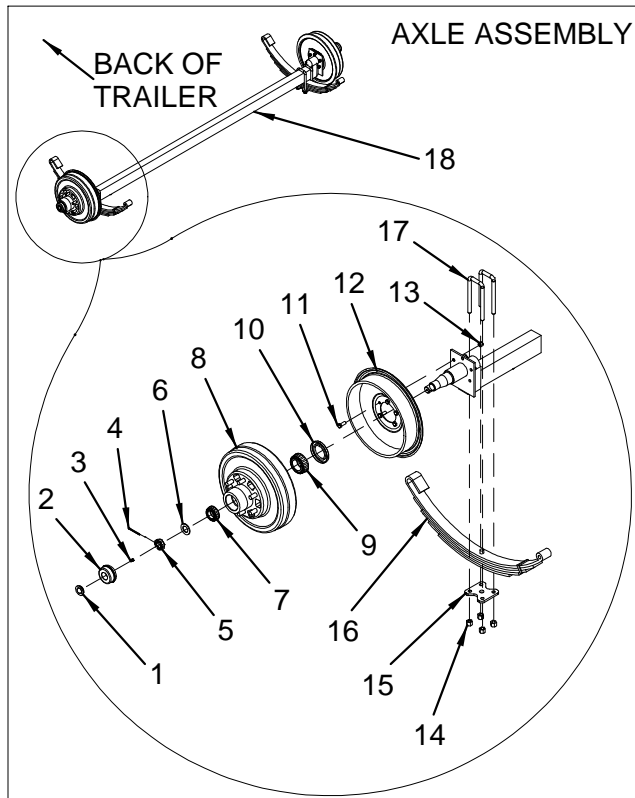
## TANDEM AXLE TRAILERS

- 1750590 TRAILER, 6650-78-TB-12-GALV MY04  
**Complete trailer assembly**
- 1 1767938 TRAILER, TAIL LIGHT RH 8-WAY SUB  
**Without plugs. May need alternate part. Please refer to your trailer.**
- 1781576 TRAILER, TAIL LIGHT RH  
**With plugs. May need alternate part. Please refer to your trailer.**
- 2 1768576 TRAILER, LOCK WASHER 1/4" EXT TOOTH
- 3 1768569 TRAILER, BOLT 1/4"-20 X 3.5" TAP
- 4 1768573 TRAILER, WASHER 1/4" FLAT USS
- 5 1767936 TRAILER, BAR LIGHT ID SUBM
- 6 1768605 TRAILER, KEEL PROTECTOR 12"
- 7 1767937 TRAILER, TAIL LIGHT LH 8-WAY SUB  
**Without plugs. May need alternate part. Please refer to your trailer.**
- 1781575 TRAILER, TAIL LIGHT LH  
**With plugs. May need alternate part. Please refer to your trailer.**
- 8 1768560 TRAILER, NUT HEX 1/4"-20
- 9 1768565 TRAILER, LOCK WASHER 1/4" MED SPLIT
- 10 1768552 TRAILER, U-BOLT 7/16-14X 2.5"X 5 5/16"
- 11 1768536 TRAILER, U-BOLT 1/2-13X 3 1/16"X 4.5"
- 12 1768839 TRAILER, FENDER ASSY 14" LH TANDEM UST-7800
- 13 1768534 TRAILER, FLAT WASHER 3/8"
- 14 1768545 TRAILER, NUT NYLOCK 7/16"-14
- 15 1767941 TRAILER, GROMMET SNAP-LOC BLK
- 16 1767933 TRAILER, AMBER SNAP-LOC LIGHT #3367
- 17 1768577 TRAILER, NUT NYLOCK 9/16"-12
- 18 1768689 TRAILER, WELD ZINC EQUALIZER
- 19 1768588 TRAILER, BOLT 9/16"-12X 3.25" HEX HEAD
- 20 1768586 TRAILER, BOLT 9/16"-12X 4" HEX HEAD
- 21 1768679 TRAILER, SPRING BUSHING F/HOOK SPRING
- 22 1768626 TRAILER, ST225/75D15 LRC 6H-GL
- 23 1768574 TRAILER, NUT LUG 1/2"-20X 13/16"
- 24 1768797 TRAILER, AXLE ASSY BRAKE W/SPRING US-6650
- 25 1768734 TRAILER, FRAME WELD US-5500/6650
- 26 1767945 TRAILER, CLEARANCE LIGHT AMBER
- 27 1768537 TRAILER, U-BOLT 1/2-13X 3 1/16"X 5.25"
- 28 1768547 TRAILER, NUT NYLOCK 3/8"-16
- 29 1768596 TRAILER, TONGUE JACK 1000#
- 30 1767942 TRAILER, REFLECTOR AMBER
- 31 1768546 TRAILER, NUT NYLOCK 1/2"-13
- 32 1768531 TRAILER, FLAT WASHER 1/2"
- 33 1768566 TRAILER, BOLT 1/2"-13 X 1.5" HEX HEAD
- 34 1768521 TRAILER, SAFETY CHAIN/HOOK 31" W/CLASP
- 35 1768587 TRAILER, U-BOLT 3/8-16X 4 1/16"X 4"
- 36 1767907 TRAILER, ACTUATOR 8000#
- 37 1781112 TRAILER, NMMA CERT LOGO
- 38 1781111 TRAILER, TRAILERING CHECK LIST
- 1781111 TRAILER, TRAILERING CHECK LIST
- 39 1768802 TRAILER, WINCH ASSY 3200# US-6650  
**Complete winch assembly. May contain a strap or a cable.**
- 40 1768840 TRAILER, FENDER ASSY 14" RH TANDEM UST-7800  
**Complete fender assembly**
- 41 1768843 TRAILER, BUNK ASSY ABD 60" US-6650  
**Complete bunk assembly (front)**
- 42 1768795 TRAILER, BUNK ASSY ABD US-6650  
**Complete bunk assembly (rear)**

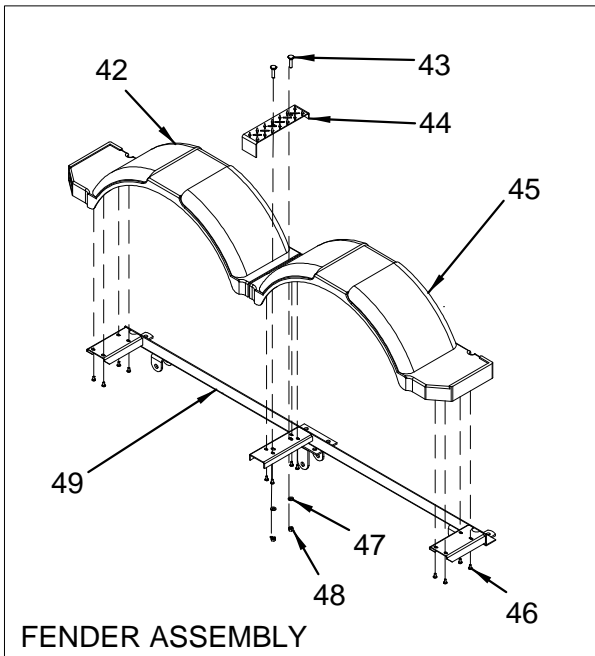
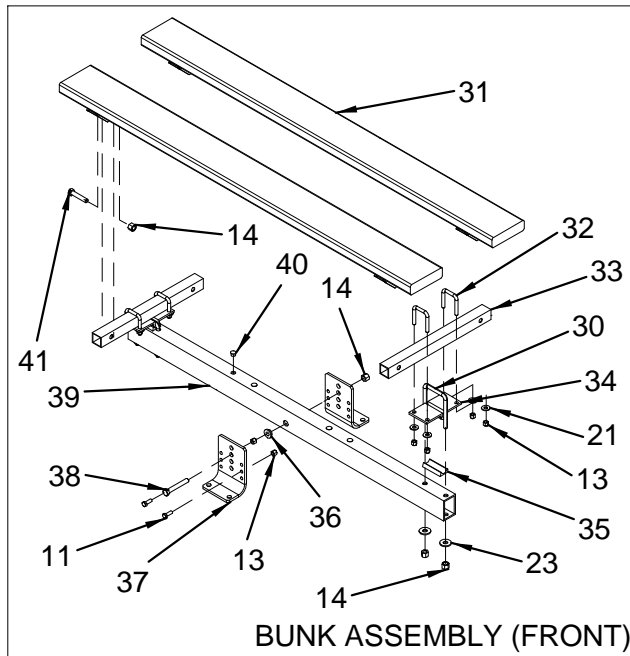
## NOT SHOWN

- 1767906 TRAILER, TANDEM BOAT ADAPTER TEE
- 1767916 TRAILER, BRAKE LINE PLAS 45"
- 1767917 TRAILER, BRAKE LINE PLAS 252"
- 1767946 TRAILER, PLUG 11" PIGTAIL 2-WAY W/1/4" RING  
**May or may not come with plugs.**
- 1767948 TRAILER, HARNESS WIRE 28' W/28' GROUND/PLUG
- 1781110 TRAILER, CABLE TIE

**TANDEM AXLE TRAILER PARTS**



NOTE: THERE MAY BE MORE THAN ONE VERSION OF THE REPLACEMENT PARTS AND/OR ASSEMBLIES FOR YOUR TRAILER



## TANDEM AXLE TRAILER PARTS

1768797 TRAILER, AXLE ASSY BRAKE W/SPRING US-6650  
**Complete axle assembly**  
 1768837 TRAILER, AXLE ASSY BRAKE US-6650  
**Replacement axle with hubs assembled. Zinc**  
 1768802 TRAILER, WINCH ASSY 3200# US-6650  
**Complete winch assembly. Galvanized. May contain a strap or a cable.**  
 1768843 TRAILER, BUNK ASSY ABD 60" US-6650  
**Complete bunk assembly (front)**  
 1768795 TRAILER, BUNK ASSY ABD US-6650  
**Complete bunk assembly (rear)**  
 1768839 TRAILER, FENDER ASSY 14" LH TANDEM UST-7800  
**Complete fender assembly**  
 1768840 TRAILER, FENDER ASSY 14" RH TANDEM UST-7800  
**Complete fender assembly**  
 1 1768681 TRAILER, CAP RUBBER DUST  
 2 1768678 TRAILER, CAP DUST WHOLE  
 3 1781104 TRAILER, GREASE FITTING  
 4 1767952 TRAILER, PIN COTTER .156" X 1.75"  
 5 1768550 TRAILER, NUT JAM 1"-14 SLOTTED (CASTLE NUT)  
 6 1768551 TRAILER, WASHER FLAT 1.75"  
 7 1767898 TRAILER, BEARING CONE 1.25" (15123)  
 8 1768594 TRAILER, BRAKE HUB 12" 6-BOLT CUPPED  
 9 1767897 TRAILER, BEARING CONE 1.75"  
 10 1768613 TRAILER, SEAL 2.125" ID  
 11 1768532 TRAILER, BOLT 3/8"-16 X 1" HEX HEAD  
 12 1767902 TRAILER, BRAKE KIT 12" LH  
 1767903 TRAILER, BRAKE KIT 12" LH  
 1767904 TRAILER, BRAKE KIT 12" RH  
 1767905 TRAILER, BRAKE KIT 12" RH  
 13 1768547 TRAILER, NUT NYLOCK 3/8"-16  
 14 1768546 TRAILER, NUT NYLOCK 1/2"-13  
 15 1767682 TRAILER, SPRING PAD  
 16 1768617 TRAILER, SPRING 5-LEAF HOOK 6" ARC 2750" CAP  
 17 1768570 TRAILER, U-BOLT 1/2-13X 2 1/8" X 6"  
 18 1768731 TRAILER, AXLE WELD 2" X 3" X 83.5" 76"C/C DOWN  
**Zinc**  
 19 1768637 TRAILER, CAP END 3" X 3"  
 20 1768635 TRAILER, WINCH 3200#  
 21 1768534 TRAILER, FLAT WASHER 3/8"  
 22 1768540 TRAILER, BOLT 1/2"-13 X 7" HEX HEAD  
 23 1768531 TRAILER, FLAT WASHER 1/2"  
 24 1768610 TRAILER, CAP END 4" BLUE  
 25 1768607 TRAILER, ROLLER 4" BOW BLUE  
 26 1768544 TRAILER, BOLT 3/8"-16 X 1.5" HEX HEAD  
 27 1768518 TRAILER, SAFETY CHAIN/HOOK 17" CLASS 3  
 28 1768688 TRAILER, WINCH MNT WELD HDG  
 29 1768750 TRAILER, WINCH STAND WELD  
**Galvanized**  
 30 1768536 TRAILER, U-BOLT 1/2-13X 3 1/16" X 4.5"  
 31 1768753 TRAILER, BUNK ASSY ABS-5400-54  
**Complete sub-assembly (front)**  
 1768800 TRAILER, BUNK ASSY 2" X 6" X 42" ABD  
**Complete sub-assembly (rear)**  
 1768847 TRAILER, BUNK PIVOT  
**Individual part of the sub-assemblies**  
 1768548 TRAILER, BOLT LAG 1/2" X 1.5"  
**Individual part of the sub-assemblies**  
 1768600 TRAILER, BUNK BOARD 2" X 6" X 60"  
**Individual part of the front sub-assembly (Board only)**  
 1768601 TRAILER, BUNK BOARD 2" X 6" X 42"  
**Individual part of the rear sub-assembly (Board only)**  
 1781105 TRAILER, CARPET 14" WIDE BLK  
**Individual part of the sub-assemblies (Carpet only)**  
 32 1768558 TRAILER, U-BOLT 3/8-16X 1 7/8" X 2.5"  
 33 1767690 TRAILER, BUNK PIVOT SUPPORT TUBES TANDEM  
 34 1767681 TRAILER, ALUM ROLLER SUPPORT  
 35 1781662 TRAILER, EXTRUSION SEAT  
 36 1768683 TRAILER, WASHER (NYLON SHOULDER)  
 37 1767893 TRAILER, BRCKT BUNK SUPPORT (US-6650)  
 38 1768528 TRAILER, BOLT 1/2"-13 X 3.5" HEX HEAD  
 39 1767687 TRAILER, BRCKT ROLLER BEAM 54" HDG  
**(front bunk)**  
 1767686 TRAILER, BRCKT ROLLER BEAM 38"  
**(rear bunk)**  
 40 1768640 TRAILER, PLUG 9/16"  
 41 1768584 TRAILER, BOLT 1/2"-13 X 2.5" HEX HEAD  
 42 1767706 TRAILER, FENDER 14" (LH) TANDEM FRNT  
**With light hole**  
 1767708 TRAILER, FENDER 14" (RH) TANDEM FRNT  
**With light hole**  
 43 1768583 TRAILER, CARRIAGE BOLT 3/8-16" X 1.75"

44 1767693 TRAILER, FENDER 14" TANDEM STEP PLATE  
 45 1767707 TRAILER, FENDER 14" (RH) TANDEM BACK  
**With light hole**  
 1767709 TRAILER, FENDER 14" (LH) TANDEM BACK  
**With light hole**  
 46 1768561 TRAILER, SCREW 1/4-15X 3/4" PH PAN HI/LO  
 47 1768556 TRAILER, LOCK WASHER 3/8" MED SPLIT  
 48 1768555 TRAILER, NUT HEX 3/8"-16  
 49 1768752 TRAILER, FENDER SUPPORT WELD TANDEM

## NOT SHOWN

1767899 TRAILER, BRAKE LINE 3-WAY DIVIDER BLOCK  
**F/axle assembly**  
 1767900 TRAILER, BRAKE LINE HOLD DOWN CLIP  
**F/axle assembly**  
 1767909 TRAILER, BRAKE LINE STEEL 12"  
**F/axle assembly**  
 1768567 TRAILER, SCREW HEX WSHR HED TEK UNSLTD IND  
**F/axle assembly**  
 1781100 TRAILER, WINCH STRAP 3" X 20' W/HOOK