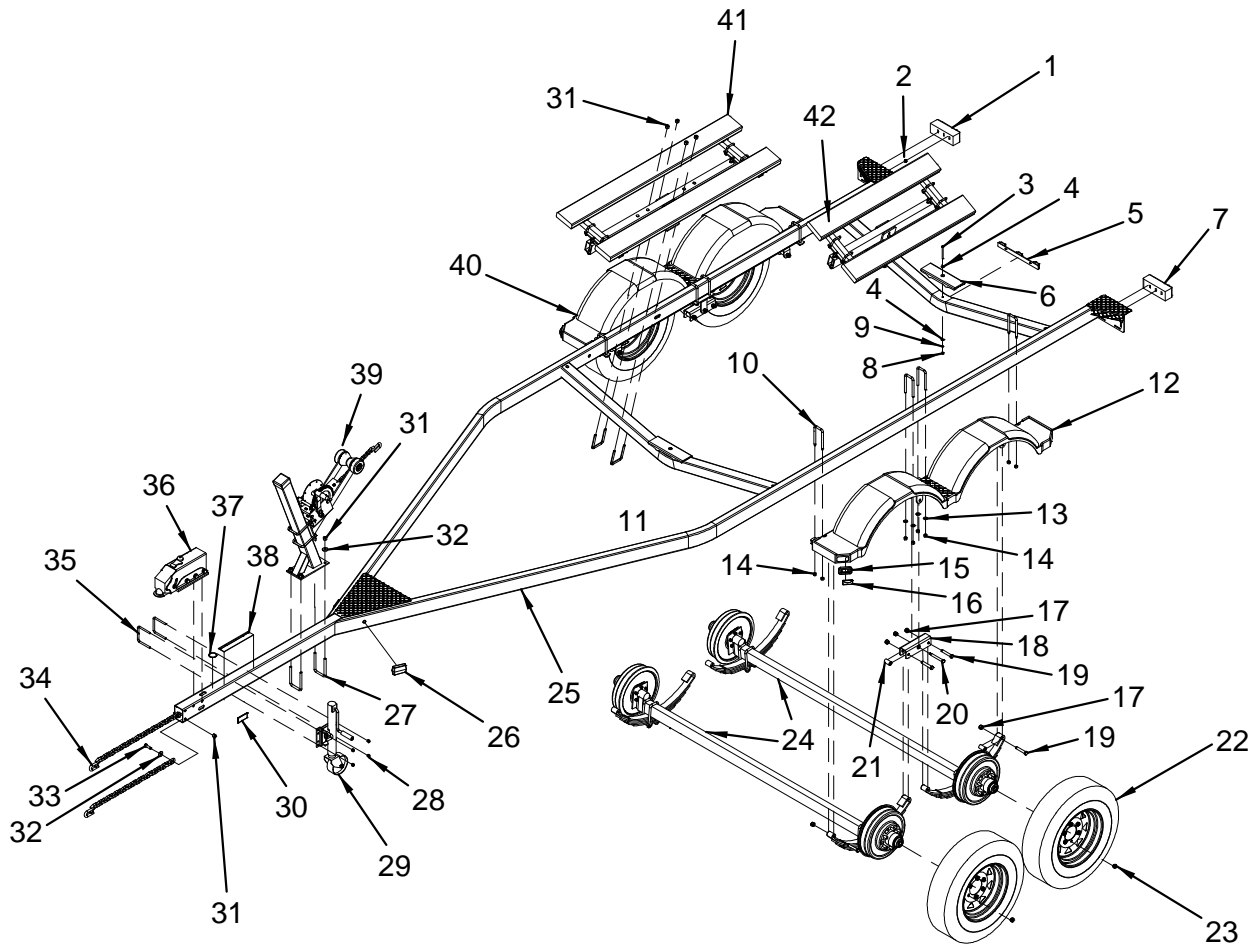


# **UST-6650-78**

**Complete Trailer..... Pg.1**

**Axles, Winches, Bunks, and Fenders..... Pg.3**

# TANDEM AXLE TRAILERS



OPTIONAL TRAILER

SEE "TANDEM AXLE TRAILER PARTS" SECTION FOR AXLE, WINCH, BUNK, FENDER ASSEMBLIES BREAKDOWN

NOTE: THERE MAY BE MORE THAN ONE VERSION OF THE REPLACEMENT PARTS AND/OR ASSEMBLIES FOR YOUR TRAILER

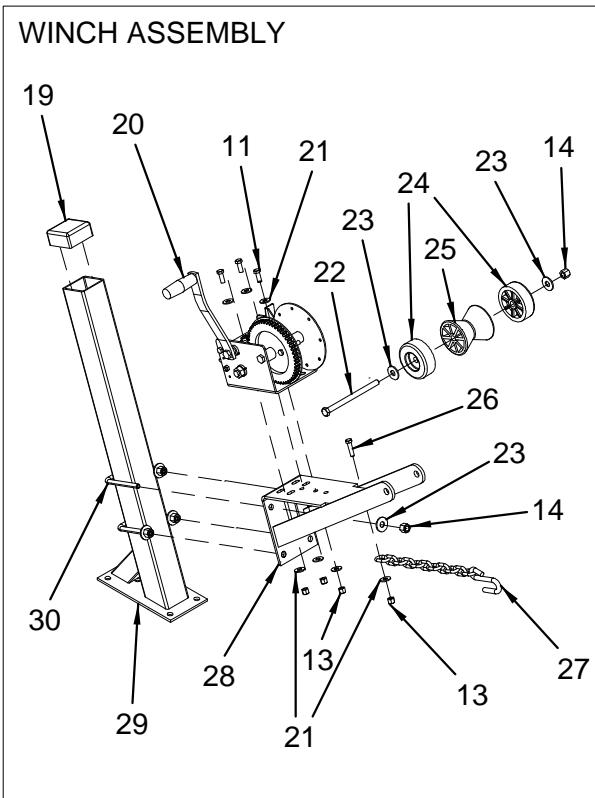
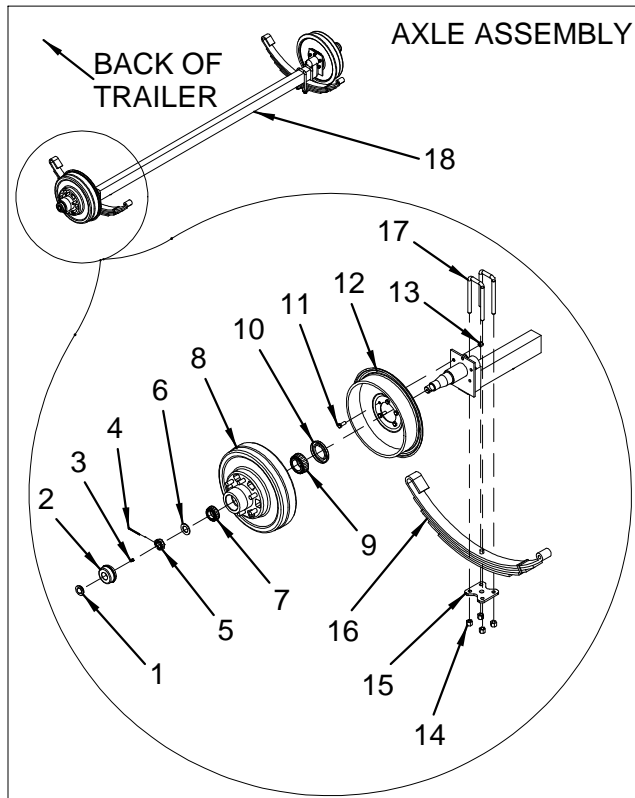
## TANDEM AXLE TRAILERS

- 1750590 TRAILER, 6650-78-TB-12-GALV MY04  
**Complete trailer assembly**
- 1 1767938 TRAILER, TAIL LIGHT RH 8-WAY SUB  
**Without plugs. May need alternate part. Please refer to your trailer.**
- 1781576 TRAILER, TAIL LIGHT RH  
**With plugs. May need alternate part. Please refer to your trailer.**
- 2 1768576 TRAILER, LOCK WASHER 1/4" EXT TOOTH
- 3 1768569 TRAILER, BOLT 1/4"-20 X 3.5" TAP
- 4 1768573 TRAILER, WASHER 1/4" FLAT USS
- 5 1767936 TRAILER, BAR LIGHT ID SUBM
- 6 1768605 TRAILER, KEEL PROTECTOR 12"
- 7 1767937 TRAILER, TAIL LIGHT LH 8-WAY SUB  
**Without plugs. May need alternate part. Please refer to your trailer.**
- 1781575 TRAILER, TAIL LIGHT LH  
**With plugs. May need alternate part. Please refer to your trailer.**
- 8 1768560 TRAILER, NUT HEX 1/4"-20
- 9 1768565 TRAILER, LOCK WASHER 1/4" MED SPLIT
- 10 1768552 TRAILER, U-BOLT 7/16-14X 2.5"X 5 5/16"
- 11 1768536 TRAILER, U-BOLT 1/2-13X 3 1/16"X 4.5"
- 12 1768839 TRAILER, FENDER ASSY 14" LH TANDEM UST-7800
- 13 1768534 TRAILER, FLAT WASHER 3/8"
- 14 1768545 TRAILER, NUT NYLOCK 7/16"-14
- 15 1767941 TRAILER, GROMMET SNAP-LOC BLK
- 16 1767933 TRAILER, AMBER SNAP-LOC LIGHT #3367
- 17 1768577 TRAILER, NUT NYLOCK 9/16"-12
- 18 1768689 TRAILER, WELD ZINC EQUALIZER
- 19 1768588 TRAILER, BOLT 9/16"-12X 3.25" HEX HEAD
- 20 1768586 TRAILER, BOLT 9/16"-12X 4" HEX HEAD
- 21 1768679 TRAILER, SPRING BUSHING F/HOOK SPRING
- 22 1768626 TRAILER, ST225/75D15 LRC 6H-GL
- 23 1768574 TRAILER, NUT LUG 1/2"-20X 13/16"
- 24 1768797 TRAILER, AXLE ASSY BRAKE W/SPRING US-6650
- 25 1768734 TRAILER, FRAME WELD US-5500/6650
- 26 1767945 TRAILER, CLEARANCE LIGHT AMBER
- 27 1768537 TRAILER, U-BOLT 1/2-13X 3 1/16"X 5.25"
- 28 1768547 TRAILER, NUT NYLOCK 3/8"-16
- 29 1768596 TRAILER, TONGUE JACK 1000#
- 30 1767942 TRAILER, REFLECTOR AMBER
- 31 1768546 TRAILER, NUT NYLOCK 1/2"-13
- 32 1768531 TRAILER, FLAT WASHER 1/2"
- 33 1768566 TRAILER, BOLT 1/2"-13 X 1.5" HEX HEAD
- 34 1768521 TRAILER, SAFETY CHAIN/HOOK 31" W/CLASP
- 35 1768587 TRAILER, U-BOLT 3/8-16X 4 1/16"X 4"
- 36 1767907 TRAILER, ACTUATOR 8000#
- 37 1781112 TRAILER, NMMA CERT LOGO
- 38 1781111 TRAILER, TRAILERING CHECK LIST
- 1781111 TRAILER, TRAILERING CHECK LIST
- 39 1768802 TRAILER, WINCH ASSY 3200# US-6650  
**Complete winch assembly. May contain a strap or a cable.**
- 40 1768840 TRAILER, FENDER ASSY 14" RH TANDEM UST-7800  
**Complete fender assembly**
- 41 1768843 TRAILER, BUNK ASSY ABD 60" US-6650  
**Complete bunk assembly (front)**
- 42 1768795 TRAILER, BUNK ASSY ABD US-6650  
**Complete bunk assembly (rear)**

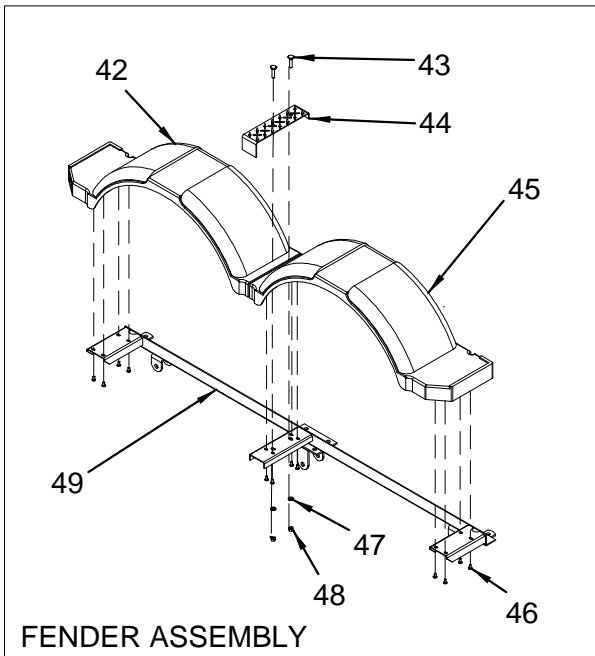
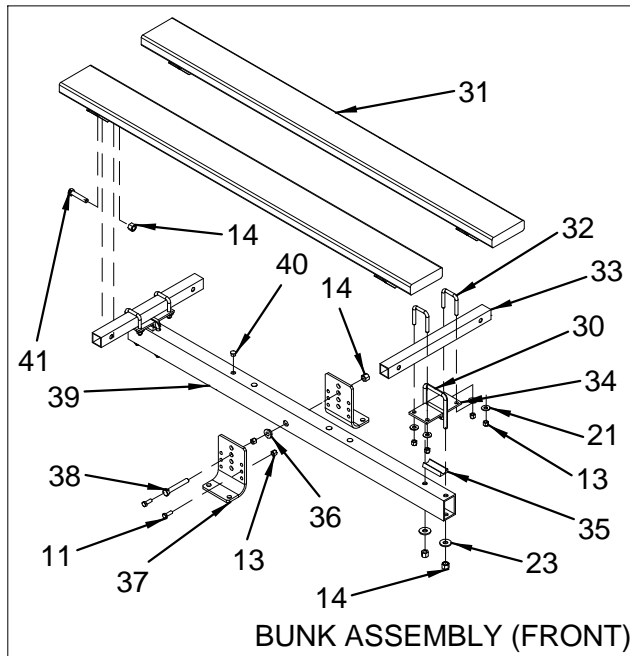
## NOT SHOWN

- 1767906 TRAILER, TANDEM BOAT ADAPTER TEE
- 1767916 TRAILER, BRAKE LINE PLAS 45"
- 1767917 TRAILER, BRAKE LINE PLAS 252"
- 1767946 TRAILER, PLUG 11" PIGTAIL 2-WAY W/1/4" RING  
**May or may not come with plugs.**
- 1767948 TRAILER, HARNESS WIRE 28' W/28' GROUND/PLUG
- 1781110 TRAILER, CABLE TIE

**TANDEM AXLE TRAILER PARTS**



NOTE: THERE MAY BE MORE THAN ONE VERSION OF THE REPLACEMENT PARTS AND/OR ASSEMBLIES FOR YOUR TRAILER



## TANDEM AXLE TRAILER PARTS

1768797	TRAILER, AXLE ASSY BRAKE W/SPRING US-6650 <b>Complete axle assembly</b>	44 1767693	TRAILER, FENDER 14" TANDEM STEP PLATE
1768837	TRAILER, AXLE ASSY BRAKE US-6650 <b>Replacement axle with hubs assembled. Zinc</b>	45 1767707	TRAILER, FENDER 14" (RH) TANDEM BACK <b>With light hole</b>
1768802	TRAILER, WINCH ASSY 3200# US-6650 <b>Complete winch assembly. Galvanized. May contain a strap or a cable.</b>	1767709	TRAILER, FENDER 14" (LH) TANDEM BACK <b>With light hole</b>
1768843	TRAILER, BUNK ASSY ABD 60" US-6650 <b>Complete bunk assembly (front)</b>	46 1768561	TRAILER, SCREW 1/4-15X 3/4" PH PAN HI/LO
1768795	TRAILER, BUNK ASSY ABD US-6650 <b>Complete bunk assembly (rear)</b>	47 1768556	TRAILER, LOCK WASHER 3/8" MED SPLIT
1768839	TRAILER, FENDER ASSY 14" LH TANDEM UST-7800 <b>Complete fender assembly</b>	48 1768555	TRAILER, NUT HEX 3/8"-16
1768840	TRAILER, FENDER ASSY 14" RH TANDEM UST-7800 <b>Complete fender assembly</b>	49 1768752	TRAILER, FENDER SUPPORT WELD TANDEM
1 1768681	TRAILER, CAP RUBBER DUST	<b>NOT SHOWN</b>	
2 1768678	TRAILER, CAP DUST WHOLE	1767899	TRAILER, BRAKE LINE 3-WAY DIVIDER BLOCK <b>F/axle assembly</b>
3 1781104	TRAILER, GREASE FITTING	1767900	TRAILER, BRAKE LINE HOLD DOWN CLIP <b>F/axle assembly</b>
4 1767952	TRAILER, PIN COTTER .156" X 1.75"	1767909	TRAILER, BRAKE LINE STEEL 12" <b>F/axle assembly</b>
5 1768550	TRAILER, NUT JAM 1"-14 SLOTTED (CASTLE NUT)	1768567	TRAILER, SCREW HEX WSHR HED TEK UNSLTD IND <b>F/axle assembly</b>
6 1768551	TRAILER, WASHER FLAT 1.75"	1781100	TRAILER, WINCH STRAP 3" X 20' W/HOOK
7 1767898	TRAILER, BEARING CONE 1.25" (15123)		
8 1768594	TRAILER, BRAKE HUB 12" 6-BOLT CUPPED		
9 1767897	TRAILER, BEARING CONE 1.75"		
10 1768613	TRAILER, SEAL 2.125" ID		
11 1768532	TRAILER, BOLT 3/8"-16 X 1" HEX HEAD		
12 1767902	TRAILER, BRAKE KIT 12" LH		
1767903	TRAILER, BRAKE KIT 12" LH		
1767904	TRAILER, BRAKE KIT 12" RH		
1767905	TRAILER, BRAKE KIT 12" RH		
13 1768547	TRAILER, NUT NYLOCK 3/8"-16		
14 1768546	TRAILER, NUT NYLOCK 1/2"-13		
15 1767682	TRAILER, SPRING PAD		
16 1768617	TRAILER, SPRING 5-LEAF HOOK 6" ARC 2750" CAP		
17 1768570	TRAILER, U-BOLT 1/2-13X 2 1/8" X 6"		
18 1768731	TRAILER, AXLE WELD 2" X 3" X 83.5" 76"C/C DOWN <b>Zinc</b>		
19 1768637	TRAILER, CAP END 3" X 3"		
20 1768635	TRAILER, WINCH 3200#		
21 1768534	TRAILER, FLAT WASHER 3/8"		
22 1768540	TRAILER, BOLT 1/2"-13 X 7" HEX HEAD		
23 1768531	TRAILER, FLAT WASHER 1/2"		
24 1768610	TRAILER, CAP END 4" BLUE		
25 1768607	TRAILER, ROLLER 4" BOW BLUE		
26 1768544	TRAILER, BOLT 3/8"-16 X 1.5" HEX HEAD		
27 1768518	TRAILER, SAFETY CHAIN/HOOK 17" CLASS 3		
28 1768688	TRAILER, WINCH MNT WELD HDG		
29 1768750	TRAILER, WINCH STAND WELD <b>Galvanized</b>		
30 1768536	TRAILER, U-BOLT 1/2-13X 3 1/16" X 4.5"		
31 1768753	TRAILER, BUNK ASSY ABS-5400-54 <b>Complete sub-assembly (front)</b>		
1768800	TRAILER, BUNK ASSY 2" X 6" X 42" ABD <b>Complete sub-assembly (rear)</b>		
1768847	TRAILER, BUNK PIVOT <b>Individual part of the sub-assemblies</b>		
1768548	TRAILER, BOLT LAG 1/2" X 1.5" <b>Individual part of the sub-assemblies</b>		
1768600	TRAILER, BUNK BOARD 2" X 6" X 60" <b>Individual part of the front sub-assembly (Board only)</b>		
1768601	TRAILER, BUNK BOARD 2" X 6" X 42" <b>Individual part of the rear sub-assembly (Board only)</b>		
1781105	TRAILER, CARPET 14" WIDE BLK <b>Individual part of the sub-assemblies (Carpet only)</b>		
32 1768558	TRAILER, U-BOLT 3/8-16X 1 7/8" X 2.5"		
33 1767690	TRAILER, BUNK PIVOT SUPPORT TUBES TANDEM		
34 1767681	TRAILER, ALUM ROLLER SUPPORT		
35 1781662	TRAILER, EXTRUSION SEAT		
36 1768683	TRAILER, WASHER (NYLON SHOULDER)		
37 1767893	TRAILER, BRCKT BUNK SUPPORT (US-6650)		
38 1768528	TRAILER, BOLT 1/2"-13 X 3.5" HEX HEAD		
39 1767687	TRAILER, BRCKT ROLLER BEAM 54" HDG <b>(front bunk)</b>		
1767686	TRAILER, BRCKT ROLLER BEAM 38" <b>(rear bunk)</b>		
40 1768640	TRAILER, PLUG 9/16"		
41 1768584	TRAILER, BOLT 1/2"-13 X 2.5" HEX HEAD		
42 1767706	TRAILER, FENDER 14" (LH) TANDEM FRNT <b>With light hole</b>		
1767708	TRAILER, FENDER 14" (RH) TANDEM FRNT <b>With light hole</b>		
43 1768583	TRAILER, CARRIAGE BOLT 3/8-16" X 1.75"		